



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Asap

646.2910
Job Sheet 178267



Part No: 646.2910

Job Qty: 16 ea

Part Name: Deflector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/29/18

Job Tracking No:

Due Date: 6/18/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG 646.2900 REV:N/C IPP REV A 18.05.01 RQ VERIFIED BY DD

Ship Via:

spl

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea		6/18/18	0.00	0.00	Start Up Machining-1		
100	Bandsaw	16 pcs		6/18/18	0.00	0.03	Bandsaw1		<i>DAS 54 9-89</i>
110	CNC Vertical Machining	16 pcs		6/18/18	0.15	10.67	HAAS1-1		
120	QC	16 pcs		6/18/18	0.00	0.00	QC2 Machining-1		
130	QC	16 pcs		6/18/18	0.00	0.00	QC8 Machining-1		
140	Outsource	16 pcs		6/18/18			ATG001-VC		
150	Packaging	16 pcs		6/18/18	0.00	0.00	Packaging2		
155	QC	16 pcs		6/18/18	0.00	0.00	QC6		
180	Packaging	16 pcs		6/18/18	0.00	0.00	Packaging3-1		
190	QC21-SA	16 Ea		6/18/18	0.00	0.00	QC21		

Part Op 100 - 42.600" long

Descriptions: 140 - Issue P/O to ATG : *P0040164* Hard Anodize, Color Black / Prime As per Dwg 646.2900 Rev. N/C

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.2900E	Deflector	57.6000 ft (3.6 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.2900E	58	450	0



Container No: S079498



Part: 646.2910

Job No: 178267

Serial No/Batch: S079498

Revision: N/C

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/10/10

8-03 1-01

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Deflector	0.360inches $\pm$ 0.010	0.370 0.350	0.362	
2	Deflector	1.320inches $\pm$ 0.010	1.330 1.310	1.332	
3	Deflector	3.300inches $\pm$ 0.010	3.310 3.290	3.301	
4	Deflector	3.000inches $\pm$ 0.010	3.010 2.990	3.0	
5	Deflector	0.360inches $\pm$ 0.010	0.370 0.350	0.362	
6	Deflector	190.000inches $\pm$ 0.010	190.010 189.990	190.	Radius
7	Deflector	0.090inches $\pm$ 0.010	0.100 0.080	0.09	Radius
8	Deflector	1.000inches $\pm$ 0.010	1.010 0.990	1.0	
9	Deflector	42.380inches $\pm$ 0.010	42.390 42.370	42.375	
10	Deflector	20.000Degrees $\pm$ 0.010	20.010 19.990	20.	Angle

Plex 5/29/18 11:05 AM dart.lacelle.linda

DQA: _____ Date: _____
 DAS 53 DEC 13 2018
 QA Closed: 9-89 Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



Work Order update only ☐

Work Order: <u>178267</u> Part No. <u>646.2910</u> NCR No. <u>18-7040</u>	DISPOSITION Rework ☐ Scrap ☒ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☒</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☒	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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Date : <u>18-07-25</u>	Step #: <u>155</u>	QTY Effective : <u>①</u>		MRB (QSI042) Approval DAS 9 9-89 <u>18-07-25</u>																																																																
Description Work Order Deviation		Disposition		Completed By <u>At 18/07/25</u> Lead hand / Supervisor Approval Verification DAS 9 9-89 <u>18-07-25</u> QC / QA Coordinator Approval DAS 9 9-89 <u>18-07-25</u>																																																																
Part was drop which cause damage to the tip.		Scrap destroy no replace																																																																		
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A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915413

Date: 19-Jun-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

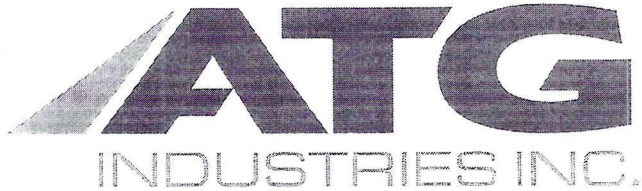
Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
8 ea	Part: 646.2910 Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23243 Rev: N/C PO: PO040164 Line: 2		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>18/06/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

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Pack List

Number: 915387

Date: 14-Jun-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

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